



NINGBO

FOLD

Características:

- Cartulina GC1
- Tres capas de estuco, reverso blanco.
- Gran Blancura
- Buena rigidez
- Excelentes resultados de impresión, gracias a sus capas de estuco
- Certificado por FDA contacto con alimentos
- Certificación PEFC

Aplicaciones:

Materiales promocionales: (flejeras, cabeceras, vibrines), portada de libros, cajas, estuches, packaging.

NINGBO FOLD

C1S FOLDING BOX BOARD

TECHNICAL INFORMATION																
Property	Unit	Standard	Tolerance	Values												
Grammage	g/m2	ISO 536	±3%	170	190	200	210	220	230	250	270	280	300	325	350	400
	(24"x3															
	6	ISO 536		104	117	123	129	135	141	154	166	172	184	200	215	246
	“															
	500)lb															
Caliper	pt	ISO 534	±0.4	8.0	9.6	10.2	10.8	11.6	12.2	13.3						
			±0.6								14.5	15.1	16.3	18.1	19.2	21.8
Thickness	µm	ISO 534	±10	205	245	260	275	290	310	340						
			±15								370	385	415	460	490	555
Stiffness CD	mNm	ISO 2493	target	1.30	1.60	2.00	2.40	2.50	3.40	4.20	5.40	5.60	7.00	9.50	11.00	16.00
			min	1.20	1.50	1.80	2.10	2.40	2.90	3.80	4.60	5.20	6.50	8.50	10.00	14.00
Stiffness MD	mNm	ISO 2493	target	2.20	3.50	3.50	4.50	5.00	7.10	9.00	10.50	12.00	14.00	19.00	23.00	31.00
			min	2.00	3.10	3.10	3.20	3.20	6.50	7.00	7.50	8.00	12.00	15.00	18.50	23.00
Moisture	%	ISO 287	±1.0		6.0					6.5				7.0		
PPS Top	µm	ISO 8791-4	≤							1.40						
Brightness Top	%	ISO 2470-2	±2.0							90.0						
Brightness Back	%	ISO 2470-2	±2.0							85.0						
Gloss 75° Top	%	ISO 8254-1	≥							45						
IGT Blister top	m/s	ISO 3783	≥							1.5						
COBB 60s Top&Back	g/m2	ISO 535	≤							55						
PLY Bonding	J/m2	GB/T 26203	≥							130						
Squareness	mm	GB/T 451.1								0 ~ 2.0						
Size Deviation	mm	GB/T 451.1								0 ~ 2.0						

Test Condition:(50±2)%RH, (23±1)
Version: A-E Date of Issue : 201710(In the case of any changed or revision in the standard, the latest version shall prevail)
Manufactured by: Ningbo Asia Pulp and Paper Co.,Ltd

