

Aussenstelle Erwitte • Auf den Thränen 2 • 59597 Erwitte • Telefon (02943) 897-0 • Telefax (02943) 897 33 • E-Mail: erwitte@mpanrw.de

# **TEST CERTIFICATE**

No. 230011640 of 30.11.2018

as proof of the Schwerentflammbarkeit according to DIN 4102-1 (May 1998)

English version

### Sponsor:

Antalis 8, rue de Seine 92 100 Boulogne-Billancourt Frankreich

(submitted for testing by another sponsor\*)

Date of application:

04.07.2017

Date of sampling:

Samples were sent in by the sponsor

Samples delivered on

25.04.2012, 18.08.2017, 19.09.2017 and 12.10.2017

Date of testing:

11.05.2012, 15.05.2012, 21.05.2012, 06.09.2017, 07.09.2017,

19.09.2017, 22.09.2017, 05.10.2017 and 26.10.2017

### Order

Testing according to DIN 4102-1 (May 1998) class B1

### **Description / Name of tested product**

With solvent-inks respectively latex-inks printable polymeric PVC self-adhesive films "Coala 2D Gloss PG", "Coala 2D Gloss P", "Coala 2D Air Free", "Coala 2D Matt P", "Coala 2D Transparent Gloss P" and "Coala 2D Transparent Matt P" combined with the laminate films "Coala 2D Lam Gloss" and "Coala 2D Lam Matt" for markings, letterings and decorations

(submitted for testing among other names\*)

### Applied test procedure

DIN 4102 part 1 (May 1998)

\*Details about this are located in the files of MPA NRW

**Remark:** This test certificate is a translation of the original test certificate 230011640 issued 30.11.2018 in German language and is only allowed to be used together with the original test certificate.

This test certificate is valid until 02.07.2022.
The test results only relate to the above named product.
Any change in form or content to a test certificate and the reproduction of a shortened version can only be made by the approval of MPA NRW.
This test certificate consists of 16 pages and 1 enclosure.









**Designation by the sponsor:** "Coala 2D Gloss PG", "Coala 2D Gloss P", "Coala 2D Air Free", "Coala 2D Matt P", "Coala 2D Transparent Gloss P" and "Coala 2D Transparent Matt P" combined with the laminate films "Coala 2D Lam Gloss" and "Coala 2D Lam Matt"

## **Description:**

With solvent-inks respectively latex-inks in different colours printable polymeric, calendered PVC-films with a permanent adhesive respectively removable stickiness

Thickness of the films: 75 µm

Colour of the films: white glossy, transparent matt respectively transparent glossy

Colour of the adhesive: transparent respectively grey

(Details given by the sponsor)

Colour of the tested printable films 2D Gloss PG and 2D Matt P: white

Colour of the tested printable film 2D Transparent Matt P: colourless, transparent

Colour of the tested laminate film 2D Lam Matt: colourless, transparent

Gloss level of the film 2D Gloss PG: glossy

Gloss level of the films 2D Matt P, 2D Transparent Matt P and of the laminate film 2D Lam Matt: matt Colour of the adhesive at the film 2D Gloss PG: grey

Colour of the adhesive at the films 2D Matt P, 2D Transparent Matt P and of the laminate film 2D Lam Matt: transparent

Table 1: Specific values of the tested material

		Measured min. value	Arithmetic average value	Measured max. value
Thickness a) film 2D Gloss PG b) film 2D Matt P c) film 2D Transparent Matt P d) laminate film 2D Lam Matt	mm	  	0.09 0.10 0.09 0.08	  
Weight per unit area a) film 2D Gloss PG b) film 2D Matt P c) film 2D Transparent Matt P d) laminate film 2D Lam Matt	g/m²	  	128 119 106 110	   

**Special notes:** The choice of the checked films occurred by MPA NRW. The test of the film type 2D Matt P occurred on behalf for the other printable foils printed with solvent-inks respectively latex-inks and final laminated with the laminate film 2D Lam Matt.



	Results of the Br	andscha	icht test (pa	art 1)		
row- no.					rements ecimen	1
	Film type 2D Gloss PG		A1			
1	No. of test specimen arrangement according DIN 4102, part 15, table 1	ding to				
2	Max. flame height above bottom edge					
	cn	1	70			
		n:s	1:00			
4	Melt through / burn through Time <sup>1)</sup> mi	n:s	2)			
5	The same of the sa	n : s	2)			
6	Discolouration Time <sup>1)</sup> mi	n:s	10:00			
7	Burning droplets Start 1) mi	n:s	2)			
8 9	Extent sporadic burning droplets continually falling particles		<sup>2)</sup>			I
10	Falling particles which burns Start 1) mi	n:s	2)			
11	sporadic falling parts		2)			
12	continually falling particles		2)			
13	Duration of the burning on the screen bo (max.)	ottom in : s	2)			
14	Interference of the burner flame by dripping /falling particles Time 1) mi	in:s	2)			
15	Early termination of the test End of burning at the specimen 1) mi	in : s	2)			
16	Time of early cancellation of the test 1)	in:s	2)			

<sup>1)</sup> Time counting from the start of the test



	Results of the Br	andsch	achtte	st (pa						
row-						easur	_			
no.					te I	est spe	ecime	n	1	
			Α	1						
	Continuous burning after termination of the	he test								
17		n:s								
18	Number of specimens									
19	Front side of the specimen									
20	Back side of the specimen									
21	Flame length cm			2)						
	Smouldering after termination of the test									
22	Duration mir	n:s								
23	Number of specimens			2)						
	Location									
24	Lower half of the specimens									
25	Upper half of the specimens									
26	Front side of the specimen									
27	Backside of the specimen			2)						
	Smoke development									
28	≤ 400 % x min			9						
29	> 400 % x min			2)						
30	Diagram in appendix		-	-						
	Residual lengths		41	41						
31	Single values cm	1	42	41					-	
32	Average values cm	ì	4	1						
33	Photo of the specimen on page		-	-,						
	Smoke temperature									
34	Maximum value of the averaged values of	C	11	14						
35	Time 1) mii	n:s	9:4	45						
36	Diagram in appendix Nr.		-	-						
37	Remarks:									
	For the test the self-adhesive foils were	glued on	to ste	el she	ets wit	h a thi	cknes	s of 0	.88 mı	m.
	The test results were taken of the test re	port no.	23000	)8447·	-4 of 0	3.07.2	012.			
	2) did not occur									



	Results of the Br	andscha	cht test (pa	art 1)		
row-	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		(1000	measur	ements	
no.				test spe	ecimen	
	Film type 2D Transparent Matt P					
			A2	B2	C2	
1	No. of test specimen arrangement according DIN 4102, part 15, table 1	ding to				
2	Max. flame height above bottom edge					
	cm	n	70	70	70	
	Time 1) mi	n:s	1:00	1:00	1:00	
4	Melt through / burn through Time <sup>1)</sup> mi	n:s	2)	2)	2)	
	Observations on the backside of the spe	cimens				
5	Flames/smouldering Time 1) mi	n:s	2)	2)	2)	
6	Discolouration Time 1) mi	n:s	10:00	10:00	10:00	
7	Burning droplets	n:s	2)	2)	2)	
8	Extent sporadic burning droplets		2)	2)	2)	
9	continually falling particles		2)	2)	2)	
	Falling particles which burns					
10	1	in : s	2)	2)	2)	
11	sporadic falling parts		2)	2)	2)	
12	continually falling particles		2)	2)	2)	
13	Duration of the burning on the screen bo	ottom in : s	2)	2)	2)	
14	Interference of the burner flame by dripping /falling particles	in:s	2)	2)	2)	
1-7	Early termination of the test				annali .	
15	End of burning at the specimen 1)	in:s	2)	2)	2)	
16	Time of early cancellation of the test 1)	in:s	2)	2)	2)	

<sup>1)</sup> Time counting from the start of the test



	Results of the B	randscha	achtte	st (pa						
row-							ement			
no.				ı	te	est spe	ecimer	ו 		
			A	2	В	2	С	2		
	Continuous burning after termination of	the test				000				
17	Duration	nin : s								
18	Number of specimens									
19	Front side of the specimen									
20	Back side of the specimen							2)		
21	Flame length cr	m [		2)		2)		2)		
	Smouldering after termination of the tes	<u>st</u>								
22	Duration m	nin : s								
23	Number of specimens			2)		2)		2)		
	Location									
24	Lower half of the specimens									
25	Upper half of the specimens					2)				
26	Front side of the specimen			2)		2)		2)		
27	Backside of the specimen			2)		2)		2)		
	Smoke development									
28	≤ 400 % x min		2		3			6		
29	> 400 % x min			2)		2)		2)		
30	Diagram in appendix		_	-	-	-	-	-		
	Residual lengths		38	39	36	39	37	41		
31	Single values c	m	40	39	38	37	40	40		
32	Average values c	m	3	a	3	8	4	0		
33	Photo of the specimen on page									
-	Smoke temperature									
34	Maximum value of the averaged values	°C	11	17	11	15	1.	16		
35	4)	nin : s	9:2			58	_	36		
36	Diagram in appendix Nr.			-	_		_	_		
37	Remarks:						l			
	For the test the self-adhesive foils were The test results were taken of the test re-							s of 0.8	88 mr	n.
	2) did not occur									



	Results of the Bra	ndscha	cht test (pa	art 1)		
row-				measur	ements	
no.				test spe	ecimen	
	Film type 2D Matt P					
			A3	B3	C3	
1	No. of test specimen arrangement accord DIN 4102, part 15, table 1	ling to				
		-				
2	Max. flame height above bottom edge		00	90	100	
		- ⊢	80	80		
		: S	1:00	1:30	1:00	
4	Melt through / burn through Time <sup>1)</sup> mir	ı:s	2)	2)	2)	
	Observations on the backside of the spec	0 1 101				
5	Flames/smouldering					
	43	ı:s	2)	2)	2)	
6	Discolouration					
	Time 1) mir	1:s	10:00	10:00	10:00	
	Burning droplets					
7	Start 1) mir	ı:s	2)	2)	2)	40
	<u>Extent</u>					
8	sporadic burning droplets		2)	2)	2)	
9	continually falling particles		2)	2)	2)	
	Falling particles which burns					
10	Start 1) mir	n:s	1:14	1:05	0:37	
11	sporadic falling parts	L	Х	Х	x	Wood To a
12	continually falling particles		2)	2)	2)	
13	Duration of the burning on the screen both	ttom				
	(max.) mir	1:s	0:06	0:01	0:04	
	Interference of the burner flame by					
	dripping /falling particles				2000	
14	Time 1) mir	1:S	2)	2)	2)	
	Early termination of the test			I		
15	End of burning at the specimen 1)					
		n:s	2)	2)	2)	
	Time of early cancellation of the test 1)		21		0,	
16	mir	n:s	2)	2)	2)	

<sup>1)</sup> Time counting from the start of the test



	Results of the B	randsch	achtte	est (pa	-					
row-							ement			
no.				ı	te	est sp	ecimei	n ,		
			А	3	В	3		3		
	Continuous burning after termination of	the test		.5		<u>.                                    </u>		5		
17		n : s		2)		2)		2)		
18	Number of specimens			2)		2)		2)		
19	Front side of the specimen	×		2)		2)		2)		
20	Back side of the specimen			.2)				2)		14
21	Flame length cn	n		.2)				.2)		
21	Smouldering after termination of the tes	49								
22		in:s		2)		2)		2)		
23	Number of specimens	11.5		2)				2)		
23	Location									
24	Lower half of the specimens			2)		2)		2)		
25	Upper half of the specimens			2)				2)		
26	Front side of the specimen			2)		2)		2)		
				2)		2)		2)		
27	Backside of the specimen			•			-			
28	Smoke development ≤ 400 % x min		7	3	7	6	7	9		
	Street At the Street Street At Stree			2)		2)		2)		
29	> 400 % x min									
30	Diagram in appendix			- 20				- 22		T
04	Residual lengths		31	30	32	32	32	33		-
31	Single values cn	n	33	32	34	32	35	34		
32	Average values cn	n	3	2	3	3	3	4		
33	Photo of the specimen on page			_	-	_	-	-		
	Smoke temperature									
34	Maximum value of the averaged values	°C	12	24	12	21	12	25		
35	Time 1) m	in : s	1:3	30	1::	27	1:	17		
36	Diagram in appendix Nr.		-	-	-	-	-	-		
37	Remarks:									
	Test specimen A: The film was printed v							ally wi	th the	a lam-
	inate film 2D Lam Matt. The film compo			170				مالا:دى بى	4b - ! -	ma:
	Test specimen B: The film was printed was nate film 2D Lam Matt. The film compou									ımı-
	Test specimen C: The film was printed v									lami-
	nate film 2D Lam Matt. The film compou							,	-	
	2) did not occur									
	2) did 110t 000di									



	Results of the Bran	dschacht test (	part 1)		
row- no.	Film to a 2D Matt D			rements ecimen	Ī
	Film type 2D Matt P	A4	B4	C4	
1	No. of test specimen arrangement according DIN 4102, part 15, table 1	ng to			
2	Max. flame height above bottom edge cm Time 1) min :	80 s 2:00	90	90	
4	Melt through / burn through Time <sup>1)</sup> min :	2)	2)	2)	
5	Observations on the backside of the special Flames/smouldering  Time 1) min :		2)	2)	
6	Discolouration Time 1) min :	s 10:00	10:00	10:00	
7	Burning droplets Start 1) min :	s <sup>2)</sup>	2)	2)	
8	Extent sporadic burning droplets continually falling particles	2) 2)	<sup>2)</sup>	<sup>2)</sup>	
10 11	Falling particles which burns Start 1) min : sporadic falling parts	X	<sup>2)</sup>	0:38 x	
12	continually falling particles	2)	2)	2)	
13	Duration of the burning on the screen botto (max.)	200 V200 V200	2)	0:02	
14	Interference of the burner flame by dripping /falling particles Time 1) min :	: s <sup>2)</sup>	2)	2)	
15	Early termination of the test End of burning at the specimen 1) min :	: s <sup>2)</sup>	2)	2)	
16	Time of early cancellation of the test 1) min :	: s <sup>2)</sup>	2)	2)	

<sup>1)</sup> Time counting from the start of the test



row-	ixesuits of ti	ne Brandsch	aciille	sst (pa	-	eaci ir	ement	e		
no.							ecime			
110.						JOI OP				
			Α	4	В	4	С	4		
	Continuous burning after terminatio	n of the test								
17	Duration	min : s		2)		2)		2)		
18	Number of specimens					2)		2)		
19	Front side of the specimen			2)		2)		2)		
20	Back side of the specimen			2)						
21	Flame length	cm		2)		2)		2)		
	Smouldering after termination of the	e test								
22	Duration	min : s		.2)		2)				
23	Number of specimens			2)		2)	1	2)		
	Location									
24	Lower half of the specimens			.2)		2)		2)		
25	Upper half of the specimens			2)		2)				
26	Front side of the specimen			.2)		2)		.2)		
27	Backside of the specimen			2)		2)		.2)		
	Smoke development									
28	≤ 400 % x min		5000	9	10	5		9		
29	> 400 % x min			2)		2)		2)		
30	Diagram in appendix		-	-	•		-	-		
	Residual lengths		29	30	32	31	29	26		
31	Single values	cm	30	30	31	33	29	28		
32	Average values	cm	3	0	3	2	2	8		
33	Photo of the specimen on page		1	1	-	_	-	-		
	Smoke temperature							N.		
34	Maximum value of the averaged va	lues °C	12	20	12	29	12	25		
35	Time 1)	min : s	1::	36	1:	19	1:	20		
36	Diagram in appendix Nr.		_			1	_	-		
37	Remarks:									
	The film was printed with red latex-imat. The film compound was flame.  2) did not occur				y with	the la	minate	e film 2	2D Lar	m





Picture 1: Appearance of specimen A4 after the test



# Results of the B2-testing according to DIN 4102-01

(Tests with flaming the edge)

Protection of edges:

--

Point of flame attack:

lower edge of the front side, flaming of the film type 2D Gloss PG glued on

0.88 mm thick steel sheets

Specimen No.	1	2	3	4	5
(Times stated from start of test)					
Ignition (s)				1	1
Flame passing the limit mark (s)					
Self extinguishment (s)				2	2
Max. height of the flame (cm)	0	0	0	1	1
Continuous burning after 20 s					
Continuous smouldering after 20 s					
Extinguishment of flames / glowing after passing					
the limit mark					
Smoke development (visual observation)		not	observa	ble	
Falling of burning particles / droplets					
time (s)					

Remark: The test results were taken of the test report no. 230008447-4 of 03.07.2012.



# Results of the B2-testing according to DIN 4102-01

(Tests with flaming the edge)

Protection of edges:

Point of flame attack: lower edge of the front side, flaming of the film type 2D Transparent Matt P

glued on 0.88 mm thick steel sheets

Specimen No.	1	2	3	4	5
(Times stated from start of test)					
Ignition (s)	1				
Flame passing the limit mark (s)					
Self extinguishment (s)	3				
Max. height of the flame (cm)	1	0	0	0	0
Continuous burning after 20 s					
Continuous smouldering after 20 s					
Extinguishment of flames / glowing after passing					
the limit mark					
Smoke development (visual observation)		-	very low		
Falling of burning particles / droplets					
time (s)					

Remark: The test results were taken of the test report no. 230008447-4 of 03.07.2012.

Point of flame attack:

lower edge of the front side, flaming of the film type 2D Matt P in production direction printed with red solvent-ink and finally covered with the laminate film 2D Lam Matt glued on  $0.75~\mathrm{mm}$  thick steel sheets

Specimen No.	1	2	3	4	5
(Times stated from start of test)					
Ignition (s)	1	1	1	1	1
Flame passing the limit mark (s)					
Self extinguishment (s)	15	15	15	15	15
Max. height of the flame (cm)	3	3	3	3	3
Continuous burning after 20 s					
Continuous smouldering after 20 s					
Extinguishment of flames / glowing after passing					
the limit mark					
Smoke development (visual observation)			low		
Falling of burning particles / droplets					
time (s)					



Point of flame attack:

lower edge of the front side, flaming of the film type 2D Matt P in production direction printed with red latex-ink and finally covered with the laminate film 2D Lam Matt glued on 0.75 mm thick steel sheets

Specimen No.	1	2	3	4	5		
(Times stated from start of test)							
Ignition (s)	1	1	1	1	1		
Flame passing the limit mark (s)							
Self extinguishment (s)	15	15	15	15	15		
Max. height of the flame (cm)	3	3	3	3	3		
Continuous burning after 20 s							
Continuous smouldering after 20 s							
Extinguishment of flames / glowing after passing							
the limit mark							
Smoke development (visual observation)	very low						
Falling of burning particles / droplets							
time (s)							

Point of flame attack:

lower edge of the front side, flaming of the film type 2D Matt P across the production direction printed with red latex-ink and finally covered with the laminate film 2D Lam Matt glued on 0.75 mm thick steel sheets

Specimen No.	1	2	3	4	5		
(Times stated from start of test)							
Ignition (s)	1	1	_ 1	1	1		
Flame passing the limit mark (s)							
Self extinguishment (s)	15	15	15	15	15		
Max. height of the flame (cm)	3	3	3	3	3		
Continuous burning after 20 s							
Continuous smouldering after 20 s							
Extinguishment of flames / glowing after passing							
the limit mark							
Smoke development (visual observation)	low						
Falling of burning particles / droplets							
time (s)							



Point of flame attack:

lower edge of the front side, flaming of the film type 2D Matt P in production direction printed with black latex-ink and finally covered with the laminate film 2D Lam Matt glued on 0.75 mm thick steel sheets

Specimen No.	1	2	3	4	5		
(Times stated from start of test)							
Ignition (s)		1	1		1		
Flame passing the limit mark (s)							
Self extinguishment (s)		3	3		2		
Max. height of the flame (cm)	0	1	1	0	1		
Continuous burning after 20 s							
Continuous smouldering after 20 s							
Extinguishment of flames / glowing after passing	,						
the limit mark							
Smoke development (visual observation)	very low						
Falling of burning particles / droplets							
time (s)							

Due to the low flame heights by flaming the edge negative results by flaming the surface are not expected. By this reason tests with flaming the surface were not necessary according to DIN 4102-1 section 6.2.5.3.



#### **Assessment**

- The products described on the pages 2 till 5 fulfilled the requirements of building products according to Baustoffklasse B2. According to the results, the products as tested in the described arrangement also fulfil the requirements of building products according to Baustoffklasse B1. In consequence the products can be classified as

### Baustoffklasse B1 (schwerentflammbare Baustoffe)

according to DIN 4102 part 1 (Mai 1998). This assessment is only valid, if the films are glued on steel substrate. The surface of the self-adhesive films may be printed with solvent-inks respectively latexinks and may be finally covered with the laminate films "Coala 2D Lam Gloss" respectively "Coala 2D Lam Matt". The resistance of the fire behaviour against climatic influences in the outside was not proofed. Therefore the product may be used as schwerentflammbar only inside of buildings or in otherwise weather protected areas.

- The material does not produce burning droplets / particles.

### Special remark

- The validity of this test certificate ends on 02.07.2022. The period of validity can be extended on application.
- Since the above mentioned material is used for markings, letterings and decorations, it is no building product according to §2 chapter 9 no. 1 MBO. An allgemeines bauaufsichtliches Prüfzeugnis of the test institute respectively an allgemeine bauaufsichtliche Zulassung of Deutsches Institut für Bautechnik, Berlin is not necessary.
- This test certificate is not the requested approval, if the tested material is used as building product according to the German building regulations.

# Marking

The above mentioned materials have to be marked as following:

- "Only schwerentflammbar (class DIN 4102-B1) glued on steel substrate"

The marking shall be done on the material, on an enclosed paper or on the packaging or, if this would be too difficult, on the delivery-note or on an enclosure to the delivery-note.

This test certificate is solely valid in combination with the original test certificate issued in German language and dated of 30.11.2018. In case of doubt, the certificate issued in German language is valid solely.

Erwitte, 30.11.2018

On behalf

Dipl.-Ing. Schreiner

Assistant Head of testing body

Date of issue of this English version: 30.11.2018



Max. flue gas-temperature = 129 °C

at [min:s] 01:19

Enclosure 1 of test report no. 230011640 of 30.11.2018

Smoke-development [% x min]: 75



